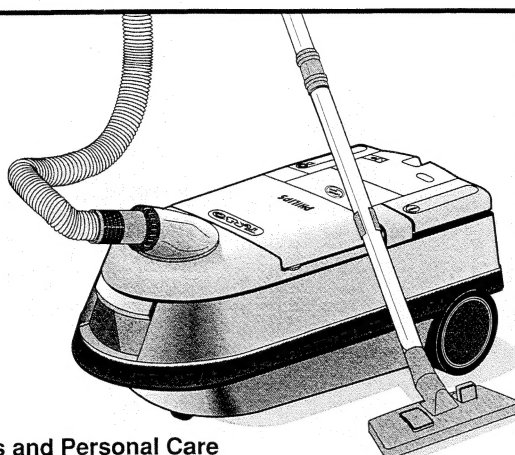


Service  
Service  
Service



|         |         |         |
|---------|---------|---------|
| TCX 611 | TCX 722 | TCX 836 |
| TCX 623 | TCX 723 | TCX 838 |
| TCX 625 | TCX 735 | TCX 852 |
| TCX 627 | TCX 737 | TCX 872 |
| TCX 628 | TCX 738 | TCX 879 |
| TCX 631 | TCX 739 | TCX 882 |
| TCX 635 | TCX 772 | TCX 889 |
| TCX 672 | TCX 778 |         |
| TCX 675 |         |         |

Philips Domestic Appliances and Personal Care

# Service Manual

## PRODUCT INFORMATION

TCX . . . - Vacuum cleaners

- 1 red
- 2 green
- 3 cloudy white
- 5 burgundy red
- 6 dark grey
- 8 black
- 9 metallic blue
- 1 non-electronic
- 2 electronic (no accessory storage)
- 3 electronic
- 5 active carbon filter
- 7 rem. control electronic
- 8 rem. control electronic
- 6 silence serie
- 7 silence serie
- 8 exclusive serie

**X connical connection  
of accessories**

TC Turbo Compressor motor

|                                   |                        |                  |
|-----------------------------------|------------------------|------------------|
| - Maximum air displacement        | : 40 l/sec.            | TCX 6..          |
| (measured without hose and tubes) | 43 l/sec.              | TCX 7.., TCX 8.. |
| - Maximum vacuum water column     | : 190 cm               | TCX 6..          |
| (measured without hose and tubes) | 250 cm                 | TCX 7.., TCX 8.. |
| - Power consumption (IEC) 225V    | : 1000W                | TCX 6..          |
|                                   | 1200W                  | TCX 7.., TCX 8.. |
| - Dust storage capacity           | : 4.5 litre            | TCX 6.., TCX 7.. |
| - Cord length                     | : 6 metre              | TCX 8..          |
|                                   | 8 metre                |                  |
| - Filter system                   | : Paper dustbag        |                  |
|                                   | Duo-filter motor-inlet |                  |
|                                   | Exhaust air filter     |                  |
| - Dimensions cleaner              | : 55 x 29 x 25 cm      | TCX 6.., TCX 7.. |
|                                   | 58 x 29 x 25 cm        | TCX 8..          |
| - Weight without accessories      | : 6.7 kg               | TCX 6.., TCX 7.. |
|                                   | 7.6 kg                 | TCX 8..          |

## OPTIONAL

|                    |                          |
|--------------------|--------------------------|
| Exhaust air filter | HR 6932 (4822 015 70056) |
| Linen dustbag      | HR 6935 (4822 480 10072) |
| Paper dustbag set  | HR 6938 (4822 015 70049) |
| Carbon filter      | HR 6950 (4822 480 40252) |
| Hard floor nozzle  | HR 6943 (8836 943 03010) |
| Turbo brush        | HR 6974 (4822 479 50063) |
| Electric brush     | HR 6978 (8836 978 03010) |

## SERVICE INFORMATION

- Components configuration on exploded view may differ in case of specific versions. However, the actual components are discernable by code number.
- If a repair has been made, make sure that all functions of the appliance are working correctly.
- The spare parts have been standardized in colour and function as much as possible
- (..) = standardized spare part in appliance concerned
- .. = original spare part in appliance concerned
- Item 7 dustchamber cover ( remote control versions). Use a isolated short-bridge between the middle and the N-marked contact, to imitate the low-voltage (9V=) rem.contr.-hose.
- Item 15A Linen dustbag is used in those countries where paper dustbags are not available.
- Item 19 (without c.w.knob) must be placed after the cleaner has been assembled
- Item 27 If requested, remove the plug(s) concerned or add a hole(s) corresponding to the hole(s) in the original dust chamber, before connecting suction tube of dustbag full indicator (and cord winder coolhose)
- Item 28 is only placed in the low voltage versions (100-127V)
- Item 52 The RPM can be adjusted by means of the potentiometer on the pcb. The RPM is correctly adjusted if the motor starts automatically and continues to run smoothly with the on/off switch and the adjustable potentiometer in minimum position.
- Item 70 up to and including 88. The assembly of accessories depends on the national version.
- Item 101 is provide with the long cord winder spring; a long and a short cord can be used in combination with this spring.
- To demount the cordwinder use TORX screw driver no T15, which is one of a set consisting T20, T15, T10, T9, T8, T7 and T6 = 4822 395 50145.
- Item 104 up to and including 111. Depending on the lenght of the cord winder spring, the cord must be shortened.

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4822 729 21471

94/11

PCS 79 629

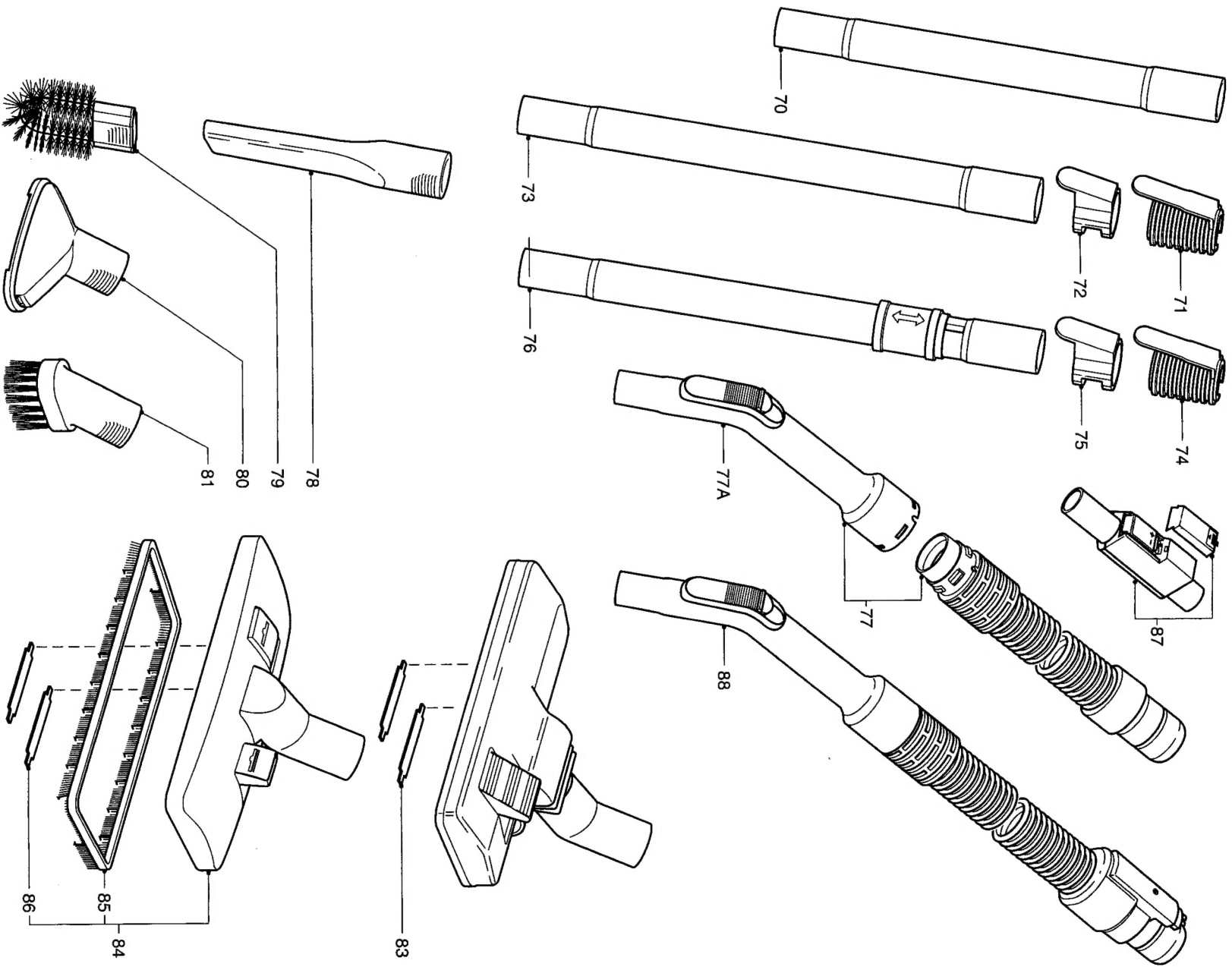


# PHILIPS

| Vacuum cleaner TCX |                | 611 | 623 | 625 | 627 | 628 | 631 | 635 | 672 | 675 | 722 | 723 | 735 | 737 | 738 | 739 | 772 | 778 | 836 | 838 | 852 | 872 | 879 | 882 | 889 |                        |
|--------------------|----------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|------------------------|
| 42                 | 4822 440 40919 | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | 1   | -   | -   | -   | -   | -   | -   | -   | vers.panel rmc         |
|                    | 4822 440 40818 | -   | -   | -   | -   | -   | 1   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | vers.panel             |
|                    | 4822 440 40957 | -   | -   | (1) | -   | -   | -   | (1) | -   | -   | -   | 1   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | vers.panel             |
|                    | 4822 440 40822 | -   | (1) | -   | -   | -   | -   | -   | -   | -   | -   | (1) | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | vers.panel             |
| 43                 | 4822 440 40823 | -   | -   | -   | (1) | -   | -   | -   | -   | -   | -   | -   | 1   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | vers.panel             |
|                    | 4822 440 40958 | -   | -   | -   | -   | (1) | -   | -   | -   | -   | -   | -   | -   | 1   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | vers.panel             |
|                    | 4822 440 40959 | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | 1   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | vers.panel             |
|                    | 4822 440 40961 | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | 1   | -   | -   | -   | -   | -   | -   | vers.panel             |
|                    | 4822 440 40923 | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | 1   | -   | -   | -   | -   | -   | vers.panel             |
|                    | 4822 440 40962 | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | 1   | -   | -   | -   | -   | vers.panel             |
| 44                 | 4822 440 40949 | -   | -   | -   | -   | -   | -   | -   | -   | -   | 1   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | vers.panel turnknob    |
|                    | Use item 42    | -   | x   | x   | x   | -   | -   | -   | -   | -   | -   | x   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   |                        |
| 44                 | 4822 440 40925 | 1   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | vers.panel             |
| 50                 | 4822 214 70582 | -   | -   | -   | -   | -   | -   | -   | -   | 1   | 1   | -   | -   | -   | -   | -   | 1   | 1   | -   | -   | -   | 1   | 1   | 1   | 1   | pcb-rmc 230V           |
| 52                 | 4822 214 70402 | -   | 1   | 1   | 1   | 1   | 1   | 1   | -   | -   | 1   | 1   | 1   | 1   | 1   | 1   | -   | -   | 1   | 1   | 1   | -   | -   | -   | -   | pcb 110-127V           |
|                    | 4822 214 70391 | -   | 1   | 1   | 1   | 1   | 1   | 1   | -   | -   | 1   | 1   | 1   | 1   | 1   | 1   | -   | -   | 1   | 1   | 1   | -   | -   | -   | -   | pcb 220-240V           |
| 53                 | 53-52          | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   |                        |
| 54                 | 4822 290 81475 | 1   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | terminal plate         |
| 55                 | 4822 466 93451 | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | 1   | -   | -   | 1   | 1   | sealing body           |
| 56                 | 4822 404 40821 | (1) | (1) | 1   | (1) | (1) | (1) | 1   | 1   | 1   | 1   | (1) | 1   | (1) | (1) | 1   | 1   | (1) | 1   | (1) | 1   | 1   | 1   | 1   | 1   | park aid assy          |
| 57                 | 4822 271 30856 | -   | -   | -   | -   | -   | -   | -   | -   | -   | 1   | 1   | 1   | 1   | 1   | 1   | -   | -   | 1   | 1   | 1   | -   | -   | -   | -   | micro switch           |
| 70                 | 4822 530 10232 | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | conn.synth.tube        |
| 71                 | 4822 492 71622 | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | -   | -   | 1   | -   | -   | -   | -   | -   | -   | -   | -   | -   | park clip metal tube   |
| 72                 | 4822 530 10208 | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | clip metal tube        |
| 73                 | 4822 530 10229 | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | -   | -   | 2   | -   | -   | -   | -   | -   | -   | -   | -   | -   | conn.metal tube        |
| 74                 | 4822 492 71623 | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | 1   | 1   | -   | 1   | 1   | -   | 1   | 1   | 1   | 1   | 1   | 1   | park clip telesc.tube  |
| 75                 | 4822 530 10207 | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | clip telesc.tube       |
| 76                 | 4822 530 10233 | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | 1   | 1   | -   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | conn.telesc.tube       |
| 77                 | 4822 530 10231 | 1   | 1   | 1   | 1   | 1   | 1   | 1   | -   | -   | 1   | 1   | 1   | 1   | 1   | 1   | -   | -   | 1   | 1   | 1   | -   | -   | -   | -   | conn.grip + hose       |
| 77A                | 4822 530 10235 | 1   | 1   | 1   | 1   | 1   | 1   | 1   | -   | -   | 1   | 1   | 1   | 1   | 1   | 1   | -   | -   | 1   | 1   | 1   | -   | -   | -   | -   | conn.handgrip          |
| 78                 | 4822 479 50062 | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | conn.crev.nozzle       |
| 79                 | 4822 479 20126 | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | brush cr.nozzle        |
| 80                 | 4822 479 60118 | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | conn. small nozzle     |
| 81                 | 4822 479 30176 | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | conn. pl.nozzle        |
| 82                 | 4822 479 70072 | -   | -   | -   | -   | 1   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | conn.big nozzle        |
| 83                 | 4822 479 20123 | -   | -   | -   | -   | 2   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | strip                  |
| 84                 | 4822 479 70071 | 1   | 1   | 1   | 1   | -   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | -   | -   | -   | -   | -   | -   | -   | -   | conn.big nozzle        |
| 85                 | 4822 479 20039 | 1   | 1   | 1   | 1   | -   | -   | -   | -   | -   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | -   | -   | -   | -   | -   | -   | -   | -   | brush                  |
| 86                 | 4822 479 20038 | 1   | 1   | 1   | 1   | -   | -   | -   | -   | -   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | -   | -   | -   | -   | -   | -   | -   | -   | strip                  |
| 87                 | 4822 452 80167 | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | dust detector 9V       |
| 88                 | 4822 530 10234 | -   | -   | -   | -   | -   | -   | -   | -   | 1   | -   | -   | -   | -   | -   | -   | 1   | 1   | -   | -   | -   | 1   | 1   | 1   | 1   | rmc grip + hose        |
| 101                | 4822 528 10837 | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | 1   | (1) | (1) | 1   | 1   | 1   | 1   | 1   | 1   | 1   | reel half spring side  |
| 102                | 4822 528 10836 | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | reel half contact side |
| 103                | 4822 290 81474 | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | contact ring           |
| 104                | 4822 321 10816 | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | cord l=7.5 Australia   |
| 105                | 4822 321 10817 | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | cord l=8.5 USA/CN      |
| 106                | 4822 321 10822 | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | cord l=5.3 Japan       |
| 107                | 4822 321 10818 | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | cord l=8.3 G.B.        |
| 108                | 4822 321 10783 | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | cord l=8.3 Pins 4.8mm  |
| 109                | 4822 321 10784 | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | cord l=8.5 Pins 4.0mm  |
| 110                | 4822 321 10806 | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | cord l=8.3 CH          |
| 111                | 4822 321 10815 | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | cord l=8.3 Italy       |
|                    | 4822 321 10829 | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | cord l=6.3 127V        |
| 112                | 4822 532 52554 | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | brake rubber           |
| Vacuum cleaner TCX |                | 611 | 623 | 625 | 627 | 628 | 631 | 635 | 672 | 675 | 722 | 723 | 735 | 737 | 738 | 739 | 772 | 778 | 836 | 838 | 852 | 872 | 879 | 882 | 889 |                        |

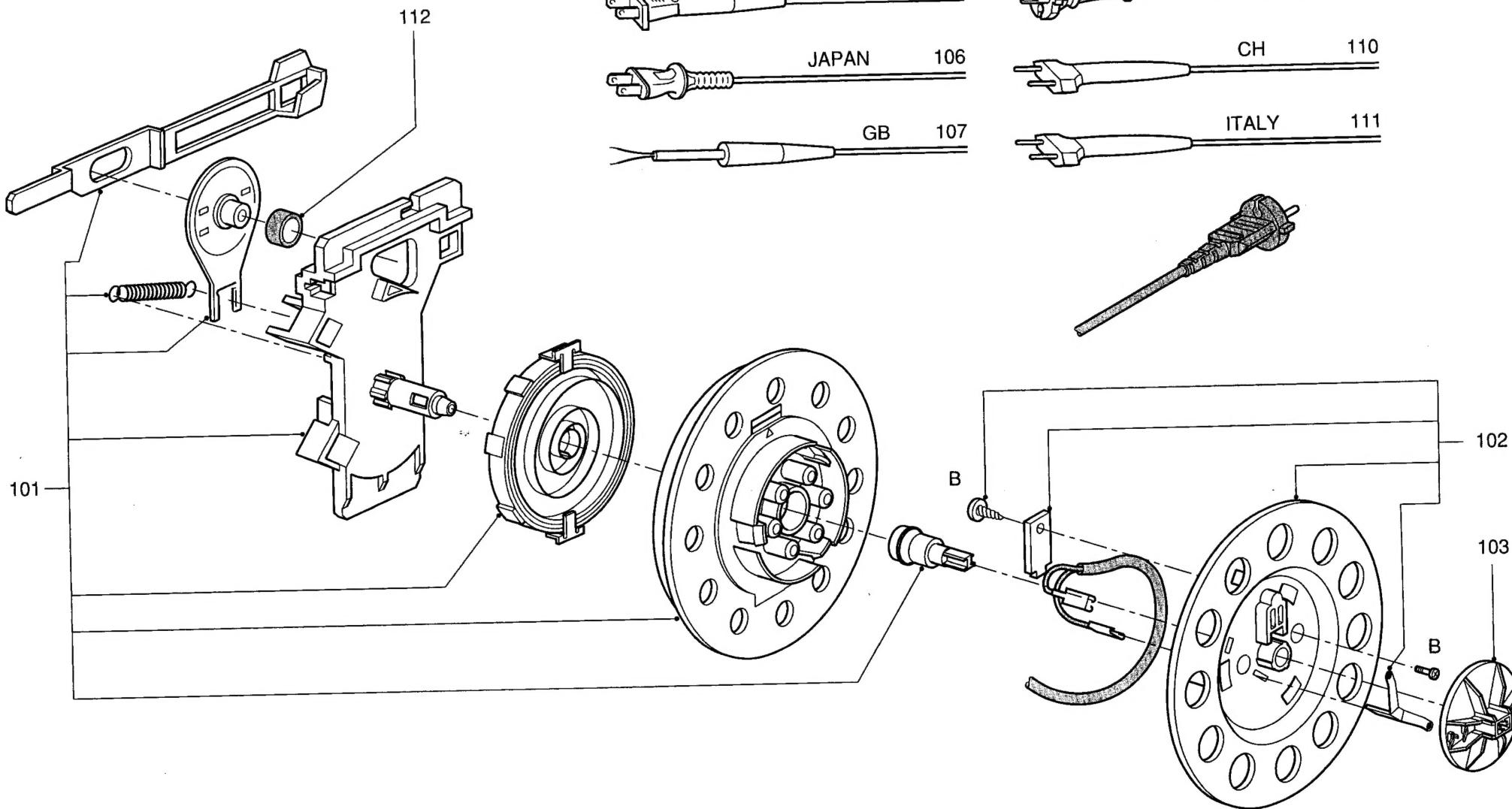
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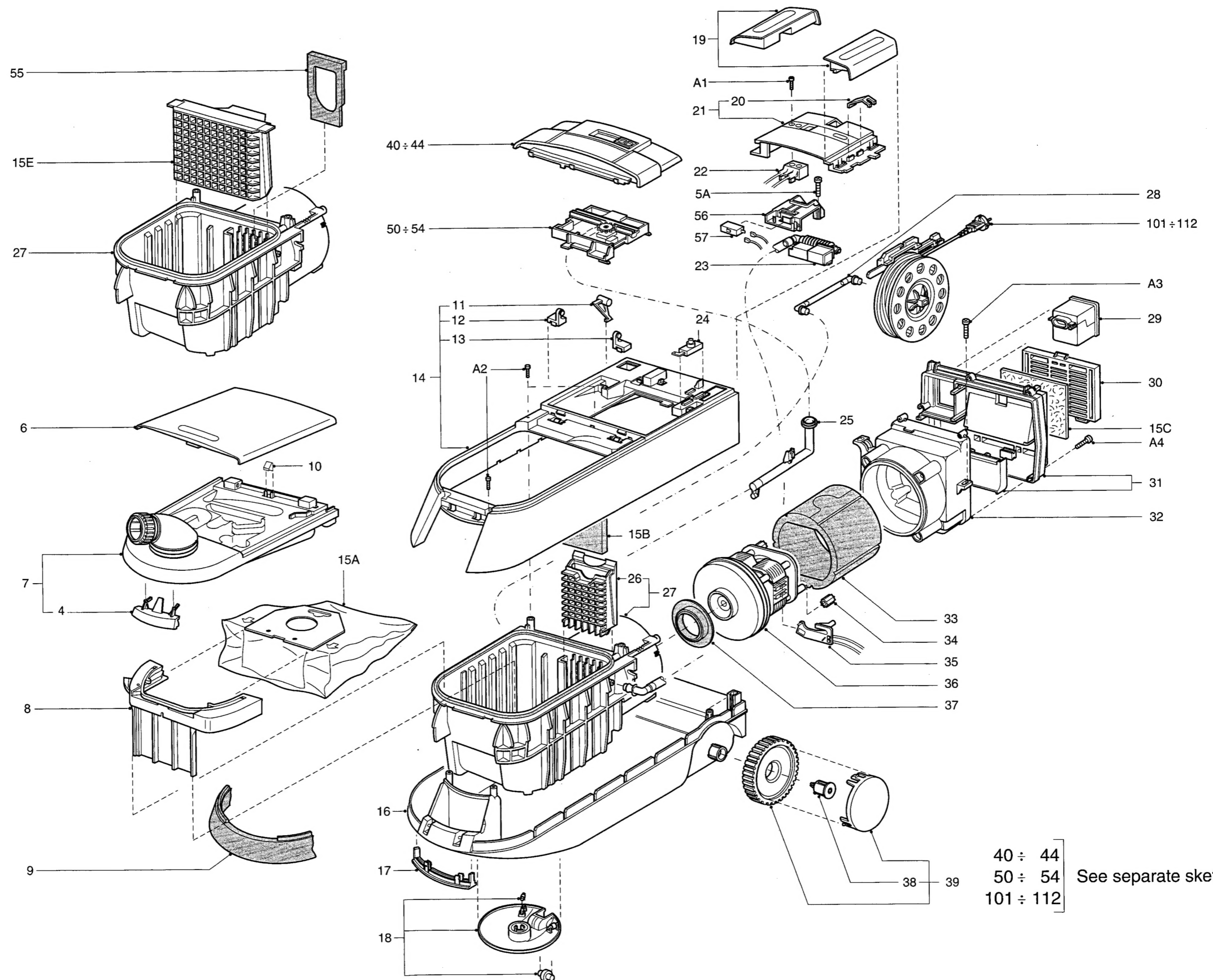
| Vacuum cleaner TCX |                | 611 | 623 | 625 | 627 | 628 | 631 | 635 | 672 | 675 | 722 | 723 | 735 | 737 | 738 | 739 | 772 | 778 | 836 | 838 | 852 | 872 | 879 | 882 | 889 |                     |
|--------------------|----------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|---------------------|
| 19                 | 4822 528 40345 | 1   | 1   | -   | 1   | -   | 1   | -   | -   | -   | -   | 1   | -   | 1   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | knobs               |
|                    | 4822 528 40346 | -   | -   | 1   | -   | (1) | -   | 1   | 1   | 1   | 1   | -   | 1   | -   | (1) | 1   | 1   | (1) | -   | -   | -   | -   | -   | -   | -   | knobs               |
|                    | 4822 528 40373 | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | (1) | (1) | 1   | 1   | 1   | 1   | 1   | knobs               |
| 20                 | 4822 492 63728 | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | leaf spring         |
| 21                 | 4822 440 40948 | -   | -   | -   | -   | -   | -   | -   | 1   | -   | 1   | -   | -   | -   | -   | -   | 1   | -   | -   | -   | 1   | -   | 1   | -   | -   | cover               |
|                    | 4822 440 40926 | -   | -   | -   | -   | 1   | -   | -   | -   | -   | -   | -   | -   | 1   | -   | -   | -   | 1   | -   | 1   | -   | -   | -   | -   | -   | cover               |
|                    | 4822 440 40951 | -   | -   | 1   | -   | -   | -   | 1   | -   | 1   | -   | -   | 1   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | cover               |
|                    | 4822 440 40952 | -   | -   | -   | 1   | -   | -   | -   | -   | -   | -   | -   | 1   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | cover               |
|                    | 4822 440 40953 | 1   | -   | -   | -   | -   | 1   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | cover               |
|                    | 4822 440 40954 | -   | 1   | -   | -   | -   | -   | -   | -   | -   | -   | 1   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | cover               |
|                    | 4822 440 40955 | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | 1   | -   | -   | -   | -   | -   | 1   | -   | -   | -   | cover               |
|                    | 4822 440 40956 | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | 1   | -   | -   | -   | -   | -   | 1   | -   | -   | -   | -   | -   | -   | cover               |
| 22                 | 4822 214 70384 | -   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | contact box         |
| 23                 | 4822 450 81197 | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | suction indicator   |
| 24                 | 4822 276 13205 | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | switch              |
| 25                 | 4822 532 52415 | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | coolpipe print      |
| 26                 | 4822 458 30622 | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | inletgrill          |
| 27                 | 4822 440 40775 | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | dustchamber         |
|                    | 4822 440 40782 | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | -   | -   | -   | -   | -   | -   | -   | dustchamber         |
| 28                 | 4822 530 21034 | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | coolhose cordwinder |
| 29                 | 4822 440 40784 | -   | (1) | 1   | (1) | -   | -   | 1   | 1   | 1   | 1   | (1) | 1   | (1) | -   | 1   | 1   | -   | 1   | -   | 1   | 1   | 1   | 1   | 1   | cord outlet         |
|                    | 4822 321 11083 | -   | -   | -   | -   | 1   | -   | -   | -   | -   | -   | -   | -   | -   | 1   | -   | -   | 1   | -   | 1   | -   | -   | -   | -   | -   | cord outlet         |
|                    | 4822 440 40846 | 1   | -   | -   | -   | -   | 1   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | cord outlet         |
| 30                 | 4822 458 40556 | -   | (1) | 1   | (1) | -   | -   | 1   | 1   | 1   | 1   | (1) | 1   | (1) | -   | 1   | 1   | -   | 1   | -   | 1   | 1   | 1   | 1   | 1   | backgrille          |
|                    | 4822 440 40911 | -   | -   | -   | -   | 1   | -   | -   | -   | -   | -   | -   | -   | -   | 1   | -   | -   | 1   | -   | 1   | -   | -   | -   | -   | -   | backgrille          |
|                    | 4822 458 10435 | 1   | -   | -   | -   | -   | 1   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | backgrille          |
| 31                 | 4822 440 40787 | -   | (1) | 1   | (1) | -   | -   | 1   | 1   | 1   | 1   | (1) | 1   | (1) | -   | 1   | 1   | -   | 1   | -   | 1   | 1   | 1   | 1   | 1   | backlid             |
|                    | 4822 440 40912 | -   | -   | -   | -   | 1   | -   | -   | -   | -   | -   | -   | -   | -   | 1   | -   | -   | 1   | -   | 1   | -   | -   | -   | -   | -   | backlid             |
|                    | 4822 440 40853 | 1   | -   | -   | -   | -   | 1   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | backlid             |
| 32                 | 4822 466 93054 | -   | -   | -   | -   | -   | -   | -   | -   | -   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 2f-motorcover       |
|                    | 4822 440 40781 | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | 1f-motorcover       |
| 33                 | 4822 466 93055 | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | silencer            |
| 34                 | 4822 466 60905 | (2) | (2) | (2) | (2) | (2) | (2) | (2) | (2) | (2) | (2) | (2) | (2) | (2) | (2) | (2) | (2) | (2) | (2) | (2) | (2) | (2) | (2) | (2) | (2) | buffer              |
| 35                 | 4822 282 20254 | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | thermal cut-out     |
| 36                 | 4822 361 10643 | (1) | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | motor 931-225V      |
|                    | 4822 361 10642 | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | motor 1031-240V     |
|                    | 4822 361 10641 | 1   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | motor 1031-225V     |
|                    | 4822 361 10639 | -   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | motor 1031-225V-E   |
|                    | 4822 361 10638 | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | motor 1031-127V(E)  |
|                    | 4822 361 10636 | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | motor 1031-110V(E)  |
|                    | 4822 361 10635 | -   | -   | -   | -   | -   | -   | -   | -   | -   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | motor 1232-240V(E)  |
|                    | 4822 361 10632 | -   | -   | -   | -   | -   | -   | -   | -   | -   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | motor 1232-225V-E   |
|                    | 4822 361 10634 | -   | -   | -   | -   | -   | -   | -   | -   | -   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | motor 1232-120V-E   |
| 37                 | 4822 466 60882 | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | 1   | buffer ring         |
| 38                 | 4822 520 40288 | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | 2   | bearing             |
| 39                 | 4822 528 70783 | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | 1   | (1) | (1) | (1) | (1) | (1) | (1) | rear wheels         |
|                    | 4822 462 71923 | -   | -   | (1) | (1) | (1) | -   | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | (1) | red cover only      |
|                    | 4822 528 70817 | 1   | 1   | -   | -   | -   | 1   | -   | -   | -   | -   | 1   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | cover only          |
| 40A                | 4822 459 11227 | -   | -   | -   | -   | -   | -   | -   | 1   | 1   | -   | -   | -   | -   | -   | 1   | 1   | -   | -   | -   | 1   | 1   | 1   | 1   | 1   | rmc badge           |
| 40                 | 4822 440 40918 | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | 1   | -   | -   | -   | -   | 1   | -   | -   | -   | vers.panel rmc      |
|                    | 4822 440 40915 | -   | -   | -   | -   | -   | -   | -   | 1   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | vers.panel rmc      |
|                    | 4822 440 40916 | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | 1   | -   | 1   | -   | -   | vers.panel rmc      |
|                    | 4822 440 40917 | -   | -   | -   | -   | -   | -   | -   | -   | 1   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | vers.panel rmc      |
| Vacuum cleaner TCX |                | 611 | 623 | 625 | 627 | 628 | 631 | 635 | 672 | 675 | 722 | 723 | 735 | 737 | 738 | 739 | 772 | 778 | 836 | 838 | 852 | 872 | 879 | 882 | 889 |                     |



DAP 0150

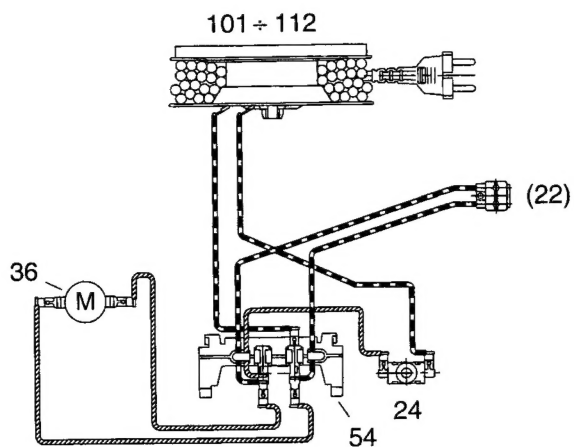
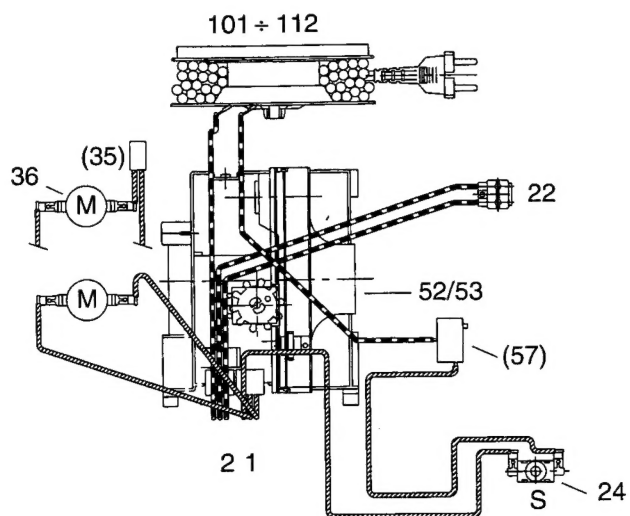
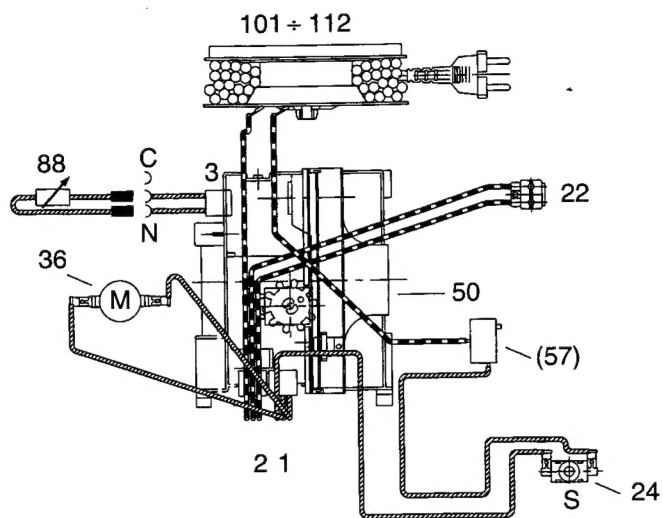
PCS 79 882



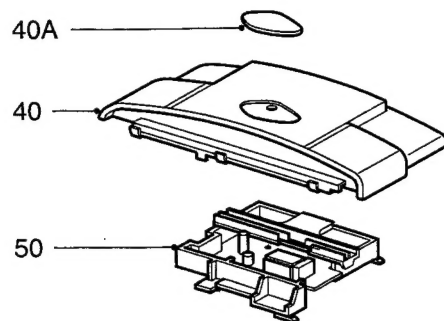


40 ÷ 44  
50 ÷ 54  
101 ÷ 112

See separate sketch

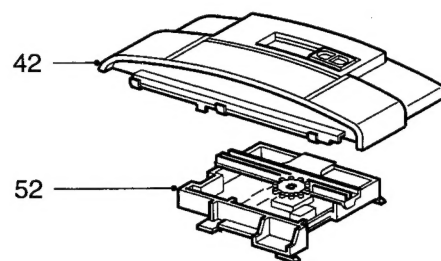


## TCX.7.

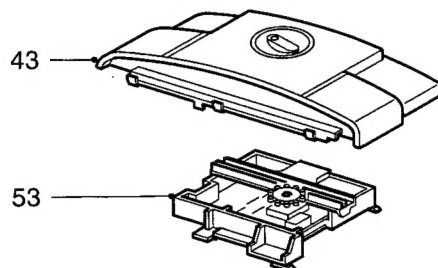


## TC.3.

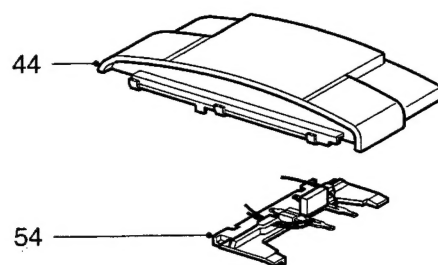
## TC.5.



## TC.2.



## TC.1.



101 ÷ 112 See separate sketch

